

Traveler Title:Main Injector Kickers and Extraction Pulse Forming Line
Assy w/Cable**Specification No:**

5520-TR-333927

Revision:

None

DR No:

4631

Step No:

8.4

Drawing No:

ME-359554

Routing Form No:**Serial No:**

PFLB001

Rework ID:

0

Discrepancy Description:

Traveler instructs to, Perform a TDR re-measure the cable and record the results below.

The limit in the traveler is >560 (+10/-0) ft, Actual measured cable length is 575 ft.

As per Dan Smith instruction the disposition will also apply to PFLB001 (cable length is 572 ft need to remove 2 ft) - Jan Szal 2-10-2009

Originator:

Dennis Gaw

Date:

2/10/2009 8:05:31 AM

Cause of Nonconformance:

Difference between drawing specifications and TDR readings.

Responsible Authority:

Dan Smith

Date:

2/10/2009 2:42:48 PM

Disposition:

Remove 5' from top layer of pfl and remeasure with TDR. Spec. should be within the 560 +10-0 range. Change traveler to reflect that all dimensions/turns on the drawing are for ref. only and the only important dimension is that of the TDR.

As per. Luciano Elementi and George Velez

Disposition verify notes: Removed 5' from top layer of pfl and remeasured with the TDR,. Measurement is 560 +10-0 .

Responsible Authority:

Dan Smith

Date:

2/10/2009 2:42:48 PM

Corrective Action to Prevent Recurrence:

Same as above

Disposition verify notes: Change traveler to reflect that all dimensions/turns on the drawing are for ref. only and the only important dimension is that of the TDR.

Closeout notes: (TRR2044 was issued for updating the Traveler TR-333927. Bob Jensen 2/23/2009).

Responsible Authority:

Dan Smith

Date:

2/10/2009 2:42:48 PM

Corrective Action/Disposition Verified By:

Dennis Gaw

Date:

2/11/2009 12:20:19 PM

Will Configuration be affected?:

☐ YES

☒ NO

Identified problem area:

☐ Material

☐ Manpower

☒ Method

☐ Machine

☐ Measurement

Reviewed By:

Bob Jensen

Date:

2/23/2009 11:13:39 AM